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Wavelength tuning of InAs quantum dots grown on InP (100) by chemical-beam epitaxy

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We report on an effective way to continuously tune the emission wavelength of InAs quantum dots (QDs) grown on InP (100) by chemical-beam epitaxy. The InAs QD layer is embedded in a GaInAsP layer lattice matched to InP. With an ultrathin GaAs layer inserted between the InAs QD layer and the GaInAsP buffer, the peak wavelength from the InAs QDs can be continuously tuned from above 1.6 μm down to 1.5 μm at room temperature. The major role of the thin GaAs layer is to greatly suppress the As/P exchange during the deposition of InAs and subsequent growth interruption under arsenic flux, as well as to consume the segregated surface In layer floating on the GaInAsP buffer layer. © 2004 American Institute of Physics. [DOI: 10.1063/1.1640474]

Self-assembled InAs quantum dots (QDs) grown on InP substrates attract more and more efforts due to their long-wavelength emission, as well as the potential properties of zero-dimensional structures for optoelectronic device applications.^{1–3} InAs/InP QDs are very promising for QD lasers and semiconductor optical amplifiers operating in the 1.55 μm wavelength range for fiber optical telecommunication systems. However, it is still a challenge to tune the emission wavelength to 1.55 μm since InAs/InP QDs usually exhibit emission above 1.6 μm at room temperature (RT).¹ Recently, emission at 1.55 μm has been observed from InAs quantum dashes grown on InP(100).⁴ These quantum dashes, however, are quasi-one-dimensional instead of zero-dimensional structures such as QDs. A promising method has been proposed for InP (311)B substrates to achieve InAs QDs with emission at 1.55 μm by postgrowth annealing.² But, for InAs QDs on InP (100), no effective way has been reported to reduce the emission wavelength. In this letter, we present a method to tune the emission wavelength of InAs/InP(100) QDs embedded in lattice matched GaInAsP which is the waveguide core material in InP-based devices. By inserting an ultrathin GaAs layer [0.3–2.5 monolayers (MLs)] between the QD layer and the GaInAsP buffer, continuous wavelength tuning from above 1.60 to 1.5 μm at RT is demonstrated by varying solely one growth parameter, i.e., the GaAs layer thickness. The thin GaAs interlayer plays an important role in suppressing the As/P exchange and consuming the segregated surface In layer, leading to a drastic reduction of the emission wavelength and improvement of the optical quality of the InAs QDs in GaInAsP.

The samples were grown by chemical-beam epitaxy using trimethylindium, triethylgallium, AsH₃, and PH₃ as precursors. The AsH₃ and PH₃ gases were thermally decomposed in a high-temperature injector at 900 °C. The InP (100) substrates, misoriented by 2° toward (110), were mounted by indium on Mo blocks, and degassed in the buffer chamber at 200 °C for 30 min before being transferred into the growth chamber. The grown structure consists of a 200

nm InP buffer, 100 nm lattice-matched GaInAsP ($\lambda_g = 1.29 \mu\text{m}$), a thin GaAs layer with varied thicknesses from 0 to 2.5 MLs, the InAs QD layer, and a 100 nm GaInAsP cap layer. The InAs QD layer was formed by nominal deposition of 3.2 MLs InAs at a rate of 0.4 ML/s, and 5 s growth interruption under As flux. A second QD layer was grown under the same conditions on the surface for atomic force microscopy (AFM) measurements. The growth temperature was 500 °C for all layers. After growth, the samples were cooled down quickly by cutting off the power, and taken out for AFM and photoluminescence (PL) measurements. For PL, the samples were excited by a Nd:YAG laser in a cryostat (4.8 K) with an excitation power density of 256 mW/cm². AFM measurements were carried out in tapping mode.

The low-temperature PL spectra of the InAs QDs with GaAs interlayers of different thicknesses are shown in Fig. 1(a). For the reference sample without GaAs layer, the PL emission from the InAs QDs is centered at 1556 nm with a linewidth of 44 meV. With an increase of the GaAs layer thickness, the PL peak continuously shifts to a shorter wavelength and reaches 1401 nm when 2.5 MLs GaAs are inserted between the InAs QD layer and the GaInAsP buffer, as shown in Fig. 1(b). The wavelength reduction gradually saturates for GaAs thicknesses around 2.5 MLs. The thin GaAs layer, moreover, reduces the PL linewidth from 44 to 35 meV when the GaAs layer thickness is above 0.8 MLs. In addition, the peak intensity increases with the insertion of the GaAs layer. Therefore, applying a thin GaAs layer to modify the GaInAsP surface for InAs QD growth is a promising way to tune the emission wavelength of InAs QDs, simultaneously improving their optical properties. The PL spectra measured at room temperature of the InAs QDs with GaAs interlayers are shown in Fig. 2. The PL line centered at 1.29 μm is from the GaInAsP barrier. With 1.2, 1.9, and 2.5 MLs GaAs interlayer, the PL peak from the InAs QDs is, respectively, centered at 1560, 1520, and 1496 nm. Clearly, by inserting an ultrathin GaAs interlayer, the emission wavelength at RT of the InAs QDs can be widely tuned, covering the 1.55 μm range. The PL efficiency at RT of the InAs QDs

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FIG. 1. (a) PL spectra at 4.8 K of the InAs QDs on lattice matched GaInAsP with thin GaAs interlayers of different thicknesses between the InAs QD layers and the GaInAsP buffer. The dependence of the PL peak wavelength and linewidth on the GaAs layer thickness is shown in (b).

is always higher compared to that of the GaInAsP barriers with run-to-run fluctuations due to nonradiative recombination centers. Similar to InAs QDs on GaAs, the PL linewidth undergoes a minimum around 90 K due to thermally activated carrier redistribution from small to large QDs. The linewidth at RT (when the carrier distribution in the small and large QDs becomes equal), however, exceeds that at low temperature, indicating a generally wider size distribution of the InAs QDs on GaInAsP/InP compared to that achieved for InAs QDs on GaAs.⁵

The morphology of the InAs surface QDs grown on the thin GaAs interlayers deposited on GaInAsP are shown in Fig. 3. InAs QDs are formed on all the samples. The average QD height is found to decrease with the increase of the GaAs

FIG. 2. RT PL spectra of the InAs QDs with 1.2, 1.9, and 2.5 MLs GaAs inserted between the InAs QD layer and the GaInAsP buffer. The arrows at 1.6 μm , mark the detection limit of the cooled InGaAs detector.

FIG. 3. AFM images of the InAs QDs on lattice matched GaInAsP with thin GaAs interlayers between the InAs QD layer and GaInAsP buffer. The GaAs layer thickness is (a) 0, (b) 0.3, (c) 0.8, (d) 1.2, (e) 1.9, and (f) 2.5 MLs. The black-to-white height contrast is 10 nm for (a-c) and 5 nm for (d-f).

layer thickness. Together with the PL blueshift this provides a first indication that the GaAs interlayer suppresses the As/P exchange (known to raise the aspect ratio of InAs/InP QDs⁶ and redshift the PL emission) and reduces the amount of floating In at the surface, resulting in lower and smaller InAs QDs.

In order to clarify the effect of the thin GaAs layer on the growth of InAs, samples with 1.6 MLs InAs embedded in GaInAsP have been studied. Here, the InAs thickness is below the critical one for QD formation to exclude complications due to the QD formation process. For comparison, two samples were grown under the same conditions, with and without a 1.2 MLs GaAs interlayer. The PL spectra of these samples are shown in Fig. 4. A broad emission peak with linewidth of 45 meV is observed for the sample without GaAs interlayer, which is much broader than that commonly obtained for quantum wells. Again, the thin GaAs interlayer inserted between the InAs layer and GaInAsP buffer greatly improves the optical properties. The PL linewidth is reduced from 45 to 12.8 meV, the PL peak intensity is increased, and

FIG. 4. PL spectra at 4.8 K of 1.6 MLs InAs embedded in GaInAsP without (solid line) and with (dashed line) 1.2 MLs GaAs interlayer between the InAs layer and the GaInAsP buffer.

the PL peak shifts to shorter wavelength. It is well established that the exchange of group-V elements, i.e., As and P, in the epitaxy on InP substrate is a very critical issue for thin film deposition, being the main reason for rough interfaces, nonuniform layers, PL broadening and redshift.^{6–9} Compared to lattice matched layers, for InAs deposited on GaInAsP, the influence of the As/P exchange might be even enhanced due to the high compressive strain. By adjusting the gas switching sequence, this can not be avoided since considerable As/P exchange occurs already during the growth of InAs. Our results, thus, confirm that deposition of the thin GaAs interlayer provides an effective solution to suppress the As/P exchange by modifying the surface properties before the InAs growth. This can be understood from the chemical bond strength difference between As and P to the group-III elements. In—As bonds (with bond strength of 48.0 kcal/mol) are slightly more stable than In—P bonds (47.3 kcal/mol),¹⁰ favoring the replacement of In—P by In—As bonds, i.e., the substitution of P by As atom on InP. On the contrary, the Ga—P bond (54.9 kcal/mol) is by far more stable than the Ga—As bond (50.1 kcal/mol), counteracting the substitution of P by As on GaAs. The thin GaAs layer, therefore, greatly protects the P atoms on the GaInAsP surface from substitution by As. As a result, the PL from the thin InAs layer is narrower and shifted to a shorter wavelength. A further reason for the PL blueshift, however, might be related to the floating layer of segregated In at the surface, which is normally observed during epitaxy of In(Ga)As.^{11,12} The GaAs layer may consume the floating In layer to form InGaAs, thereby reducing the amount of In incorporated into the InAs layer. Fortunately, both effects caused by the thin GaAs layer, suppressing the As/P exchange and consuming the surface In, reduce the emission wavelength of the InAs layer

and, consequently, the InAs QDs. Moreover, the thin GaAs interlayer greatly improves the material optical quality.

In summary, an effective method to tune the emission wavelength of InAs QDs embedded in GaInAsP on InP (100) substrates has been demonstrated. By depositing an ultrathin GaAs layer on the GaInAsP buffer before the InAs QD growth, the PL peak wavelength can be continuously reduced with the increase of the GaAs layer thickness from 0 up to 2.5 MLs. A wide wavelength range from above 1.6 μm to below 1.5 μm at RT can be reproducibly accessed by this method, which will pave the way toward InAs/InP QD device applications for fiber optic telecommunication systems operating in the 1.55 μm wavelength range.

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