Quadruple junction polymer solar cells with four complementary absorber layers

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A monolithic two-terminal solution-processed quadruple junction polymer solar cell in an n–i–p (inverted) configuration with four complementary polymer:fullerene active bulk-heterojunction layers is presented. The subcells possess different optical bandgaps ranging from 1.90 to 1.13 eV. Optical modeling using the transfer matrix formalism enables prediction of the fraction of absorbed photons from sunlight in each subcell and determine the optimal combination of layer thicknesses. The quadruple junction cell features an open-circuit voltage of 2.45 V and has a power conversion efficiency of 7.6%, only slightly less than the modeled value of 8.2%. The external quantum efficiency spectrum, determined with appropriate light and voltage bias conditions, exhibits in general an excellent agreement with modeled spectrum. The device performance is presently limited by bimolecular recombination, which prevents using thick photoactive layers that could absorb light more efficiently.

Thin film organic solar cells are an emerging technology for flexible, bendable, and stretchable photovoltaic applications,[1–3] for which traditional crystalline silicon technology cannot be applied. In addition, organic semiconductors allow for color tuning and for making devices that are semi-transparent in the visible range.[4–6] The most efficient concept for organic solar cells is the so-called bulk-heterojunction, which comprises an interpenetrating network of electron-donating and electron-accepting semiconductors, intimately mixed at a domain size of few tens of nanometers.[7] Organic solar cells can either be processed by thermal evaporation of small molecules in high vacuum or via solution processing of small molecules or polymers. The latter allows the fabrication of large-area devices using low-cost printing techniques such as slot-dye and spray coating.[8,9] The power conversion efficiency (PCE) of solution-processed organic solar cells has increased significantly in the last decade, reaching the 14% threshold recently.[10,11]

Single absorber layers have a well-defined bandgap and this has two important consequences on the achievable efficiency. First, photons with energy lower than the bandgap are transmitted through the active material and do not contribute to the production of current. Second, photons with energy higher than the bandgap are not efficiently exploited since the resulting excess energy is lost by thermalization to the bandgap energy. An elegant solution to overcome these limitations is provided by multijunction solar cells, which combine complementary bandgap absorbers in adjacent subcells. High energy photons are first absorbed by a wide bandgap absorber, and those with lower energy are transmitted and absorbed by the next absorber in the series which has a smaller bandgap. The efficiency of multijunction solar cells can be progressively increased by stacking more organic photoactive layers are connected in series by means of an interconnection layer (ICL) where electrons and holes of two adjacent subcells recombine to sustain the photocurrent through the entire stack. This interconnection or recombination layer, which can be partially or entirely processed from solution, connects the two subcells electrically and optically. Solution-processed multijunction organic solar cells with more than three active layers have been reported in very few occasions, and in such cases the same absorber layer was repeated along the stack.[18,19] Given the lack of complementarity in the absorption spectra of the subcells, these multijunction cells did not offer the opportunity to achieve a high efficiency.

Here, we report a first example of a quadruple junction polymer solar cell that features four complementary bandgap absorber

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layers (Figure 1a). The device comprises 14 functional layers of which 11 are processed consecutively from solution. The subcells were fabricated using four different polymer:fullerene active layers with optical bandgaps \(E_g\) ranging from 1.90 to 1.13 eV and a combination of polystyrene sulfonate (PEDOT:PSS) and ZnO as interconnection layer in an n–i–p (inverted) configuration (Figure 1a). The quadruple junction solar cells reached a PCE of 7.6% with an open-circuit voltage of 2.45 V. The external quantum efficiency (EQE) of the quadruple junction solar cells was measured using bias light of different wavelengths, following a protocol that involves optical modeling and correcting for the build-up electric field. \[20\]

The first cell on top of the transparent indium tin oxide (ITO)/ZnO contact consists of poly[5,5′-bis(2-butyloctyl)-2,2′-bithiophene]-4,4′-dicarboxylate-alt-5,5′-2,2′-bithiophene] (PDCBT) with \(E_g = 1.90\) eV as donor, \[21\] blended with [6,6]-phenyl-C_{61}-butyric acid methyl ester (PC_{60}BM) as acceptor. The second photoactive layer is poly[4,8-bis(2-ethylhexyl)thiophene-2-y]benzo[1,2-b:5,4-b′]dithiophene-co-3-fluorothieno[3,4-b]-thiophene-2-carboxylate] (PTB7-Th) having \(E_g = 1.58\) eV in combination with [6,6]-phenyl-C_{61}-butyric acid methyl ester (PC_{60}BM). \[22\]

The third subcell comprises poly[2,5-bis(2-hexyldecyl)-3,5,6-tetrahydro-3,6-dioxopyrrolo[3,4-c]pyrrole-1,4-diy]-alt-[3′,3′-dimethyl-2,2′,5′,2′-terthiophene]-5,5′-diyl] (PMDPP3T) with \(E_g = 1.30\) eV together with PC_{60}BM. \[23\] Finally, the device is completed with a subcell consisting of poly[(4-[2-ethylhexyl]-4H-dithieno[3,2-b:2′,3′-d]pyrrole-2,6-diyl]-alt-2,5-selenophenediyli][2,5-bis(2-ethylhexyl)-2,3,5,6-tetrahydro-3,6-dioxopyrrolo[3,4-c]-pyrrole-1,4-diyl]-2,5-selenophenediyli] (PDPPSDTPS), having a small bandgap of \(E_g = 1.13\) eV, combined with PC_{60}BM as acceptor. \[24\] To interconnect these cells, we use layers of PEDOT:PSS, deposited from the commercial dispersion, diluted with n-propanol to near azetropic composition (referred to as D-PEDOT:PSS) as hole transport layer, and ZnO nanoparticles, dispersed in isoamyl alcohol, as electron transport layer. \[25\] Details about the processing are in the Experimental Section.

The efficiency of the quadruple junction solar cell strongly depends on the appropriate matching of the current generation in each of the individual subcells. To determine the optimal layer thicknesses for the quadruple junction solar cell, we used a combination of experiments on representative single junction cells (Figure S1, Supporting Information) together with optical modeling using the transfer matrix (TM) formalism. To this end, we determined the wavelength-dependent refractive index \(n(\lambda)\) and extinction coefficient \(k(\lambda)\) for each photoactive layer (Figure 1b), the charge-transport layers (D-PEDOT:PSS, MoO_{3}, and ZnO), and the electrodes (ITO, Ag). Second, the photovoltaic performance of the four individual photoactive layers was determined as a function of the layer thickness using single junction cells. The details of these experiments can be found in Tables S1–S4 in the Supporting Information. By using optical simulations for the single junction cells, it is possible to model the fraction of photons absorbed by the photoactive layers \(f_{\text{abs}}(\lambda)\), and by combining this with the experimental EQE(\(\lambda\)), we determined the internal quantum efficiency (IQE(\(\lambda\))) for each layer. With these data, it is possible to predict the performance of the quadruple solar cell for each thickness combination under AM1.5G illumination. In the optical simulations, we used a 45 nm thick D-PEDOT:PSS layer and a 15 nm layer of ZnO nanoparticles, which correspond to the experimentally used thicknesses. The simulations reveal that for a layer thickness combination of 110, 100, 170, and 160 nm for the front, front-middle, back-middle, and back cells, respectively, a PCE of 8.2% can be expected (Table 1). Figure 2 shows the corresponding fraction of photons absorbed by the photoactive layers, the parasitic absorption by the charge-transport layers
and the electrodes, and the fraction of unused (i.e., reflected) photons. The spectrum of the fraction of absorbed photons is a combination of absorption and interference effects. Figure 2 shows that the parasitic absorption is largely situated in near-IR region and dominated by the three D-PEDOT:PSS layers and the ITO electrode. The appreciable absorption of light in the UV region by ITO and ZnO is less relevant for the device performance because the sun’s photon flux is small in the UV region. Table 2 shows the expected current generation in each of the four subcells under AM1.5G (100 mW cm\(^{-2}\)) illumination. These currents were determined from the modeled EQE spectra (Figure 3b) that were calculated by multiplying the modeled fraction of absorbed photons, \(f_{\text{abs}}(\lambda)\), in each photoactive layer with the IQE(\(\lambda\)) of that layer. Subsequent integration with the AM1.5G spectrum over all wavelengths afforded the expected short-circuit current densities \(J_{\text{SC}}\) values. Table 2 reveals that the \(J_{\text{SC}}\) of the subcells are similar, but not perfectly matched, and that the back cell is current limiting.

To ensure sufficient accuracy in measuring the \(J-V\) characteristic, we matched the light source of our solar simulator in such a way that, at the thicknesses used in the quadruple junction device, the corresponding four single junction cells generated virtually the same \(J_{\text{SC}}\) under solar simulator as the value obtained by integration of their EQE spectrum with the AM1.5G solar spectrum. The photovoltaic performance characteristics of the representative cells, fabricated in the same run of the quadruplets, are collected in Table S5 and Figure S2 in the Supporting Information.

The measurement of the quadruple junction devices under the calibrated light source returned in the best case a \(V_{\text{OC}}\) of 2.45 V, a \(J_{\text{SC}}\) of 5.23 mA cm\(^{-2}\), and a fill factor (FF) of 0.59 (Figure 3a, Table 1). Together, these corresponded to a PCE of 7.6%, which matches the expected efficiency of 8.2% rather well. There is an excellent match between the modeled and experimental values for \(J_{\text{SC}}\) and \(V_{\text{OC}}\) and only the FF is slightly less than expected (0.59 vs 0.63, see Table 1). Hence, the interconnecting contact of D-PEDOT:PSS/ZnO does not lead to voltage losses. The slightly lower FF can be due to small resistive losses in the interconnecting layers, which are not accounted for in the modeling. Due to the intricate device fabrication, involving 11 solution-processed layers, the yield of efficient quadruple solar cells is moderate: 6 out of 16 devices had efficiencies above 7% with an average of 7.3 ± 0.2%. Figure S3 in the Supporting Information shows the distribution of PCEs among all 16 devices.

To obtain more insight on the device operation, we measured the EQEs of each subcell. Measuring the EQE of a specific subcell in a two-terminal quadruple junction solar cell requires that this subcell is current limiting over the entire wavelength range over which it is measured. This can be accomplished by using appropriate bias illumination for the remaining three subcells. Optically biased subcells, however, induce an electric field in the device, which brings the current-limiting subcell in the reverse bias regime.\(^{26}\) Because the photocurrent in polymer solar cells depends on the applied voltage, this can result in an overestimation of the short-circuit current density and EQE. To correct this, a suitable bias voltage should be applied to the quadruple junction solar cell to compensate for this optically induced electric field over the subcell of interest. To determine the correct bias illumination conditions, we used optoelectrical modeling\(^{28}\) and the results are collected in Table S6 in the Supporting Information. We approximated the bias voltage corrections as the sum of the \(V_{\text{OCs}}\) of the representative single junction cells measured under AM1.5G illumination (see the Experimental Section). In practice, this differs by only few tens of mV from the actual values.\(^{29}\) Figure 3b shows the EQE measurements of the quadruple device measured under representative light and voltage bias conditions (open markers). Figure S4 in the Supporting Information shows three additional EQE spectra for nominally identical quadruple-junction cells fabricated on different substrates. Thanks to the judiciously selected light bias conditions, it is possible to measure the EQE of each individual subcell. Figure S4 in the Supporting Information demonstrates that the voltage correction during the

<table>
<thead>
<tr>
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<th>(J_{\text{SC}}) [mA cm(^{-2})]</th>
<th>(V_{\text{OC}}) [V]</th>
<th>FF</th>
<th>PCE [%]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Modeling</td>
<td>5.26</td>
<td>2.46</td>
<td>0.63</td>
<td>8.2</td>
</tr>
<tr>
<td>Experiment</td>
<td>5.23</td>
<td>2.45</td>
<td>0.59</td>
<td>7.6</td>
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Table 1. Modeled and experimental device metrics of the quadruple junction solar cell under AM1.5G (100 mW cm\(^{-2}\)) illumination.

![Figure 2](image-url)  
Figure 2. a) Fraction of photons absorbed by the active layers (white background), parasitic absorption by non-photoactive layers (red hatched area), and fraction of unused (i.e., reflected) photons (black hatched area) as determined by optical modeling calculations using the TM method. b) Individual contributions of the different non-photoactive layers to the parasitic absorption.
EQE measurement is important to not overestimate the EQEs. The measurement without any light bias effectively follows the lower envelope of the EQEs and suggests that leakage paths are not significant (Figure S4, Supporting Information).[27]

To give credence to these measurements, the EQE spectra in Figure 3b are compared to the curves expected from the fraction of absorbed photons from the AM1.5G spectrum multiplied by the wavelength-dependent IQE of each photoactive layer. With the exception of the PMDPP3T:PC₆₀BM middle-back cell, the agreement between experiment and modeling is outstanding.

For the deviating middle-back cell, we investigated whether the internal quantum efficiency of that active layer was affected by the processing of the back cell. To this end, we fabricated different single junction devices with the structure: ITO/ZnO/MoOₓ/Ag (1), D-PEDOT:PSS/MoOₓ/Ag (2), and D-PEDOT:PSS/ZnO/Ag (3). For device (2), a second version (2') was made in which the D-PEDOT:PSS layer was rinsed first with butanol and then with a mixture of chloroform with 5 vol% o-dichlorobenzene, from which the top back-cell of PDPPSDTPS:PC₆₀BM in the quadruple was processed. For device (3'), the top ZnO layer was rinsed only with the same chloroform/o-dichlorobenzene mixture as for (2'). Figure S5 in the Supporting Information shows the J–V characteristic of representative single junction cells and optical modeling to determine the fraction of absorbed photons in each individual layer. The correspondence between the measured and modeled EQE was excellent in terms of predicting the spectral shapes and height, except for the middle-back layer where the experimental EQE was lower. The efficiency of the quadruple junction polymer cell is limited by bimolecular recombination, which increases with layer thickness and lowers the fill factor (Figure 4), and in turn, the efficiency. Hence, while multijunction polymer solar cells offer the perspective of reaching PCEs in excess of 20%, accomplishing such goal hinges on developing photoactive layers which absorb more efficiently and provide less bimolecular recombination.

In conclusion, we combined four different photoactive polymers with complementary absorption spectra to fabricate a first example of a quadruple junction polymer solar cell via solution processing. The quadruple junction solar cell provided a PCE of 7.6% under simulated AM1.5G sunlight. The results were validated by comparison with modeling, using the J–V characteristics of representative single junction cells and optical modeling to determine the fraction of absorbed photons in each individual layer. The correspondence between the measured EQE and modeled EQE was excellent in terms of predicting the spectral shapes and height, except for the middle-back layer where the experimental EQE was lower. The efficiency of the quadruple junction polymer cell is limited by bimolecular recombination in the photoactive layers, which prevents the use of thick (>200 nm) layers to absorb light more efficiently. Improving the efficiency of multijunction cells, therefore, hinges on developing materials that are efficient also for thick layers. From the perspective of the device fabrication, the present work demonstrates that it possible to process complex device stacks (in this case, 14 individual layers of which 11 are processed...
from solution) in a reliable fashion with photovoltaic properties that are in very good agreement with the expected values. This provides the framework for the development of efficient complex multijunction solar cells from solution.

Experimental Section

Materials: Pre-patterned ITO (170 nm) on glass substrates were purchased from Naranjo Substrates. Molybdenum trioxide (MoO₃) powder (99.97%) was purchased from Sigma Aldrich. The ZnO layers were made via a sol–gel route or by spin coating a suspension of pre-formed nanoparticles in isooxy alcohol. The former consisted of a solution of 0.5 M Zn(CH₃COO)₂·2H₂O (98%, Acros Organics) and 0.3 M ethanolethanol in 2-methoxyethanol. The suspension of PEDOT:PSS (Clevios P, VP Al 4083) was diluted in 1-propanol 1:2 v/v right before use, referred to in the main text as D-PEDOT:PSS. PMDPP3T and PDPPSDTPS were synthesized according to procedures reported in literature. PTB7-Th was purchased from 1-Material (batch YY10228).

Device Fabrication: The patterned ITO substrates were cleaned by sonication in acetone, followed by a solution of sodium dodecyl sulfate in water. They were then rinsed in water and sonicated in isopropanol before being treated under a UV/ozone lamp to complete the cleaning. In the following paragraphs, the processing of all the layers made from solution is described. Wherever mentioned, the sol–gel ZnO was cast directly on clean ITO substrates by spin coating in ambient air and annealed at 150 °C for 5 min. Subsequently, the first layer of D-PEDOT:PSS was spun coated on top of the ZnO and MoO₃ layers. Subsequently, the second ICL was again fabricated with a PMDPP3T:PC₆₀BM Single Junction Cells: Sol–gel ZnO was processed directly on clean ITO substrates, followed by a layer of ZnO nanoparticles. PDPPSDTPS was then deposited and annealed in a glove box, at 105 °C for 10 min. PTB7-Th was then spin coated on top of the ZnO nanoparticles layer, followed by a layer of PMDPP3T:PC₆₀BM. The third ICL was again fabricated with a D-PEDOT:PSS layer, followed by the ZnO nanoparticles. The last active layer was deposited in the glove box with a thickness of 160 nm.

Quad Junction Solar Cells: Sol–gel ZnO was spin coated on clean ITO substrates. A layer of 110 nm of PCDBT:PC₆₀BM was processed on top of a 170 nm of PMDPP3T:PC₆₀BM. The third ICL was again fabricated with a D-PEDOT:PSS layer, followed by the ZnO nanoparticles. The last active layer was deposited in the glove box with a thickness of 160 nm. The cell was completed by the thermal evaporation of MoO₃ (10 nm) and Ag (100 nm) at a rate of 6 × 10⁻⁷ mbar.

Characterization: Both the measurements of the J–V curve and the EQE were performed under nitrogen atmosphere. The substrates were treated under a UV lamp for 8 min before measuring, in order to photode the ZnO and MoO₃ layers. Subsequently, the J–V characteristics were measured with a Keithley 2400 source meter from −2 to +2 V (single junction cells) and from −2 to +3 V (quadruple junction cells). Four hundred and one points per scan were acquired, each with 20 ms integration time. The lamp used for this measurement was a tungsten-halogen lamp, which was filtered with a UV filter and a daylight filter (Hoya LB120), calibrated to match the current integrated from the EQE spectrum of each single junction cell, as shown in the text. The measurements were performed through an illumination mask with aperture sizes of 6.76 and 12.96 mm², corresponding to the 9 and 16 mm² nominal device areas, respectively. This defined the active area of the devices.

The EQE measurement was performed in a home-made setup, consisting of a tungsten-halogen lamp, a chopper, a monochromator (Oriel, Cornerstone 130), a pre-amplifier (Stanford Research Systems SR570), and a lock-in amplifier (Stanford Research Systems SR830 DSP). The substrates were kept in a N₂-filled box with a quartz window during the duration of the measurement. The device of interest on each substrate was aligned through a circular aperture with a 2 mm of diameter, defining the active area. The signal response to the modulated light was transformed into an EQE value by comparison with the measurement on a calibrated silicon reference solar cell. The average standard deviation in measuring the wavelength-dependent EQE measurement
in this setup is less than 0.005 in electrons/photons for wavelengths in the range of 350–1050 nm. The 530, 730, and 940 nm bias lights were high-power LEDs obtained from Thorlabs. The additional voltage bias was applied directly from the pre-amplifier. The \( V_{OC} \) of the representative single junction cells under simulated AM1.5G spectrum was measured and those values were used to estimate the voltage bias needed for each light bias condition. In particular, the voltage correction was the sum of the \( V_{OC} \) of the optically biased subcells for each case. Since the aperture for the measurement of the EQE was smaller (3.14 mm\(^2\)) than the apertures used for the measurement of the \( J–V \) characteristics (6.76 and 12.96 mm\(^2\)), another mask with a 3.14 mm\(^2\) aperture to measure again the representative single junction cells was used. The measurement returned \( V_{OC} \) of 0.80, 0.75, 0.58, and 0.27 V for the PDCBT, PTB7-Th, PMDDPP3T, and the PDPPSDTPS single cells.

**Optical Modeling:** Optical modeling based on the TM method was performed using Setfos 3.2 (Fluxim). The wavelength-dependent \( n \) and \( k \) values of each active layer were determined by transmission and reflection measurements using an integrating sphere attachment on a Perkin-Elmer Lambda 1050 spectrophotometer. More details about the procedure are provided in the Supporting Information. The optimization based on IQE correction of the modeled current densities and the construction of the \( J–V \) characteristics were performed according to a procedure previously reported and extended for quadruple junction cells (please refer to the Supporting Information for more details).

In order to fine tune the characteristics were performed according to a procedure previously provided in the Supporting Information. The optimization based on IQE prediction with a more accurate estimate of the optical power profile of each LED (provided by the manufacturer) by those values. The latter spectra were used as input for the TM calculation.

### Supporting Information

Supporting Information is available from the Wiley Online Library or from the author.

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### Conflict of Interest

The authors declare no conflict of interest.

### Keywords

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