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Citation for published version (APA):
van der Hulst, M., González, R., Classens, K., Tacx, P. J. M. M., Dirkx, N. J., van de Wijdeven, J. J. M., &
Oomen, T. A. E. (2025). Modal Identification for Multivariable Motion Systems: Applied to a Prototype Wafer-Stage. 13. Abstract van 44th Benelux Meeting on Systems and Control, Egmond aan Zee, Nederland. https://www.beneluxmeeting.nl/2025/program/book-of-abstracts

Document status and date: Gepubliceerd: 28/02/2025

Document Version:

Uitgevers PDF, ook bekend als Version of Record

Please check the document version of this publication:

- A submitted manuscript is the version of the article upon submission and before peer-review. There can be important differences between the submitted version and the official published version of record. People interested in the research are advised to contact the author for the final version of the publication, or visit the DOI to the publisher's website.
- The final author version and the galley proof are versions of the publication after peer review.
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Download date: 13. Jun. 2025

Modal Identification for Multivariable Motion Systems: Applied to a Prototype Wafer-Stage

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1 Background

Accurate modal identification of multi-input multi-output (MIMO) models is vital for driving the future development of advanced mechatronic motion systems. These modal models offer interpretable, minimal-order representations [1] that enable effective control, provide design validation, and facilitate monitoring and diagnostics of machine dynamics.

2 Problem formulation

Mechanical systems can be modeled in a modal framework [2], where the system consists of rigid-body modes and flexible dynamic modes

$$\mathbf{G}(s,\rho) = \sum_{i=1}^{n_{\text{rbm}}} \frac{\phi_{l,i} \phi_{r,i}^{\top}}{s^2} + \sum_{i=1}^{n_{\text{flex}}} \frac{\phi_{l,i} \phi_{r,i}^{\top}}{s^2 + 2\zeta_i \omega_i s + \omega_i^2}, \quad (1)$$

where the modal parameters are the resonance frequencies ω_i , the corresponding damping ratios ζ_i , and the left and right mode-shape vectors $\phi_{l,i}$, $\phi_{r,i}$. The modal parameters are jointly stored in the parameter vector ρ . The problem considered is to estimate modal models as described by (1) from data.

3 Approach

A two-stage approach is presented for estimating the modal parameters. First, an additive model is estimated, described by

$$\mathbf{P}(s,\beta) = \frac{\mathbf{M}}{s^2} + \sum_{i=1}^{K} \frac{\mathbf{R}_i}{a_{i,2}s^2 + a_{i,1}s + 1},$$
 (2)

with the parameters stored in the vector β and where the numerator terms \mathbf{M} and \mathbf{R}_i are full rank matrices. This model is obtained by minimizing the weighted least-squares criterion

$$\hat{\beta} = \underset{\beta}{\operatorname{arg\,min}} \sum_{k=1}^{N} \|\mathbf{G}(\boldsymbol{\omega}_{k}) - \mathbf{P}(j\boldsymbol{\omega}_{k}, \boldsymbol{\beta})\|_{F}^{2},$$
 (3)

with $\|\cdot\|_F$ the Frobenius norm, for a given dataset of noisy FRF measurements $\mathbf{G}(\omega_k)$. The problem (3) is a non-linear and non-convex optimization problem, which is solved using a novel refined instrumental variable method for additive

systems. In the second stage, a modal model is obtained by optimally reducing the estimated full-rank $\hat{\mathbf{M}}$ and $\hat{\mathbf{R}}_i$ to rankone matrices, enabling the extraction of the mode-shape vectors. Given a solution $\hat{\boldsymbol{\beta}}$ from stage 1, along with the corresponding covariance $\Sigma_{\hat{\boldsymbol{\beta}}}$, the parameter vector estimate $\hat{\boldsymbol{\rho}}$ of the modal model is found by minimizing

$$\hat{\boldsymbol{\rho}} = \underset{\boldsymbol{\rho}}{\operatorname{arg\,min}} \|\hat{\boldsymbol{\beta}} - \mathbf{f}(\boldsymbol{\rho})\|_{\Sigma_{\hat{\boldsymbol{\beta}}}^{-1}}^{2}, \tag{4}$$

where $\mathbf{f}: \rho \mapsto \beta$ represents the mapping from the modal parameter vector to the additive parameter vector.

4 Results

The developed identification method is experimentally validated on a prototype wafer-stage setup, which features four sensors and thirteen actuators. A 40^{th} -order model is estimated of the 4×13 plant consisting of three rigid-body modes and seventeen proportionally damped flexible modes. A subset of the identified modal model is presented in Figure 1, demonstrating close alignment with the FRF measurement across the considered frequency range.

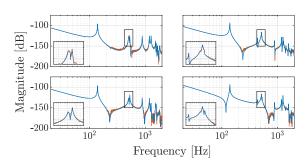


Figure 1: Bode magnitude plot of a subset of the plant with the FRF (—) and identified modal model, described by the eigenfrequencies, damping-ratios, and mode shapes (—).

References

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