

# On the modelling of flowing thermal plasmas, applied to an inductively coupled plasma

**Citation for published version (APA):**

Benoiij, D. A., de Jong, E. C. J. N., Fey, F. H. A. G., Mullen, van der, J. J. A. M., & Schram, D. C. (1992). On the modelling of flowing thermal plasmas, applied to an inductively coupled plasma. *Journal of High Temperature Chemical Processes*, 1(3, supplement), 367-372.

**Document status and date:**

Published: 01/01/1992

**Document Version:**

Publisher's PDF, also known as Version of Record (includes final page, issue and volume numbers)

**Please check the document version of this publication:**

- A submitted manuscript is the version of the article upon submission and before peer-review. There can be important differences between the submitted version and the official published version of record. People interested in the research are advised to contact the author for the final version of the publication, or visit the DOI to the publisher's website.
- The final author version and the galley proof are versions of the publication after peer review.
- The final published version features the final layout of the paper including the volume, issue and page numbers.

[Link to publication](#)

**General rights**

Copyright and moral rights for the publications made accessible in the public portal are retained by the authors and/or other copyright owners and it is a condition of accessing publications that users recognise and abide by the legal requirements associated with these rights.

- Users may download and print one copy of any publication from the public portal for the purpose of private study or research.
- You may not further distribute the material or use it for any profit-making activity or commercial gain
- You may freely distribute the URL identifying the publication in the public portal.

If the publication is distributed under the terms of Article 25fa of the Dutch Copyright Act, indicated by the "Taverne" license above, please follow below link for the End User Agreement:

[www.tue.nl/taverne](http://www.tue.nl/taverne)

**Take down policy**

If you believe that this document breaches copyright please contact us at:

[openaccess@tue.nl](mailto:openaccess@tue.nl)

providing details and we will investigate your claim.

# On the modelling of flowing thermal plasmas, applied to an inductively coupled plasma

D. A. Benoy, E. C. J. N. de Jong, F. H. A. G. Fey, J. A. M. van der Mullen and D. C. Schram

*Department of Physics, Eindhoven University of Technology, PO Box 513, 5600 MB Eindhoven, The Netherlands*

## ABSTRACT

The influence of radiative energy losses on the flow and temperature fields in thermal plasmas is reported in this study. The total radiative energy loss in pure argon is calculated with a numerical collisional radiative (CR) model. The flow and temperature fields are calculated numerically for an inductively coupled plasma (ICP) which is driven by a 100 MHz *RF* field.

## RÉSUMÉ

L'influence des pertes d'énergie radiative dans l'écoulement et dans la distribution en température des plasmas thermiques a ici suscité notre attention. L'énergie radiative totale perdue dans l'argon pur a été calculée numériquement dans le cadre d'un modèle collisionnel radiatif. L'écoulement et la distribution en température sont calculés numériquement pour un plasma couplé par induction gouverné par un champ *RF* de 100 MHz.

## 1. INTRODUCTION

The use of thermal argon plasmas can be found in various number of applications. The inductively coupled plasma (ICP) and the expanding cascaded arc are well-known in the field of spectrochemical analysis and deposi-

tion of carbon or silicon based films, respectively. In the theoretical study of these plasmas the processes which causes deviations from local thermal equilibrium (LTE) and especially their influence on the flow and temperature fields are investigated. Much attention has been paid to modelling with respect to the understanding of the physical processes and the optimization of the operation conditions in the various applications. In the characterisation of (thermal) plasmas the knowledge of both the electron and heavy particle temperature is required with respect to elementary balances and transport phenomena, respectively /1/.

To calculate the flow, particle density and temperature distributions a mathematical laminar model is used in which the plasma is considered to be stationary, 2-dimensional axi-symmetric, quasi neutral and is represented by a continuous fluid. Further a 2-temperature model is used to take into account the deviations from LTE. Due to the relatively high frequency of the *RF* field the skindepth is smaller than the radius of the plasma so that a 2-dimensional self consistent electromagnetic field model must be used to calculate the energy incoupling /2,3/. A numerical approach is used to solve the macroscopic mass, momentum and energy balance equations. The model is applied to an ICP. In Fig.1 a schematic view of the ICP is given.

In a recent paper of Proulx et al /4/ it is

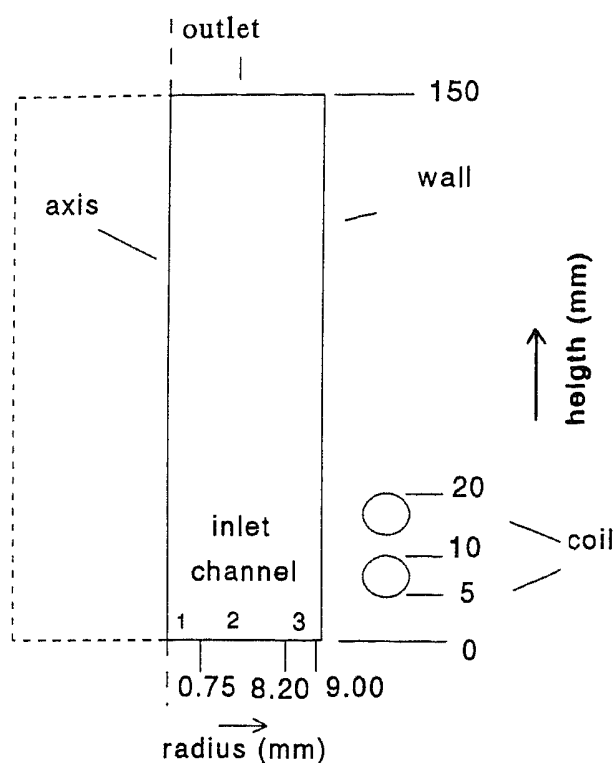


Figure 1. ICP setup

shown that the total radiative losses have considerable effect on the energy balance and on the electron number density when the plasma pressure is relatively high such as in thermal plasmas. The total radiative energy loss for wavelengths from 100 nm to 100  $\mu$ m is calculated using a collisional radiative model /9,10/. In this way non-equilibrium features on the microscopic level of the atomic state distribution function in the ionizing as well as the recombining part of the plasma are well described.

## 2. MATHEMATICAL MODEL

### Symbols

$\vec{B}$	magnetic induction
$D_A$	ambipolar diffusion coefficient
$\vec{J}$	electric current density
$k$	Boltzmann constant
$n_a$	neutral particle number density
$n_e$	electron number density

$n_+$	ion number density
$p$	pressure
$S$	energy source term
$S_{CR}$	volumetric ionization coefficient
$T_e$	electron temperature
$T_a$	heavy particle temperature
$\vec{v}$	plasma velocity

### Greek symbols

$\alpha_{CR}$	volumetric recombination coefficient
$\kappa_e$	electron therm. cond. coef.
$\kappa_a$	heavy particle therm. cond. coef.
$\rho$	density
$\sigma$	viscosity tensor

### 2.1. Equations

The five governing transport equations which describes the plasma flow are /5/ mass balance :

$$\vec{\nabla} \cdot (\rho \vec{v}) = 0 \quad (1)$$

$$\vec{\nabla} \cdot (n_e \vec{v}) - \vec{\nabla} \cdot (\mathbf{D}_A \vec{\nabla} n_e) = n_e n_a S_{CR} - n_e n_+ \alpha_{CR} \quad (2)$$

momentum equation :

$$\vec{\nabla} \cdot (\rho \vec{v} \vec{v}) = -\vec{\nabla} p + \vec{\nabla} \cdot \sigma + \vec{J} \times \vec{B} \quad (3)$$

energy equations :

$$\vec{\nabla} \cdot \left( \frac{3}{2} n_s k T_s \vec{v} \right) - \vec{\nabla} \cdot (\kappa_s \vec{\nabla} T_s) = S(T_s) \quad (4)$$

where the subscript  $s$  stands for electrons or heavy particles. The coefficients  $S_{CR}$  and  $\alpha_{CR}$  which are in general functions of  $T_e$ ,  $T_a$ ,  $n_e$  and  $n_a$  can be obtained from a collisional-radiative model /6/ and reflect the coupling between the microscopic and macroscopic balance equations. In addition the Maxwell equations for the 2-dimensional EM-field have to be solved simultaneously with Eqn's (1)-(4). Frost's mixture rules are used to calculate the electron transport coefficients and the heavy particle transport coefficients are calculated by Devoto /7/. The source term in the electron energy balance

contains the ohmic heating term, elastic energy transfer to the heavy particles, whereas the inelastic contribution and the viscous effects are neglected. For the heavy particles the energy source term contains viscous dissipation and the elastic energy transfer from the electrons. A significant contribution of the inelastic term in the active ionizing zone of the ICP where the temperature is of the order of 8000 K is the radiative energy loss term /8/. For the temperature of interest in the ICP the argon radiation data shows considerable scatter. In the model of Ref.9 in which continuum emission and line radiation are included the plasma is assumed to be in partial LTE which means that the higher excited levels of the neutral system are in Saha equilibrium with the ion ground state. The plasma is optically thin except for the resonance transitions for which the plasma is optically thick. They obtained a simple expression for the total radiative loss valid down to 3000 K. It is not difficult to extend their model to more general plasma conditions valid for ionizing and recombining systems by using a CR-model in which the lower levels of the atomic system are calculated numerically while the upper levels of the atomic system obey an analytical relation /10/.

### 2.2. Boundary Conditions

The torch has three inlet channels. The argon flow rate at the central channel is  $0.2\ell/min$ , at the intermediate channel  $0.6\ell/min$  and the outer channel  $12\ell/min$ . At the inlet the heavy particle temperature is 350 K, the axial derivatives of electron density and temperature are zero. On the axis of symmetry the radial velocity component and the gradient of all other variables are zero. At the wall position the velocity is zero, no electron heat flux, the heavy particle heat flux is determined by the wall heat conductivity and a given ionization degree of  $10^{-5}$  is used to determine  $n_e$ . At the exit of the torch the axial derivatives are set to zero. The total power input in the ICP is taken to be 500 Watt.

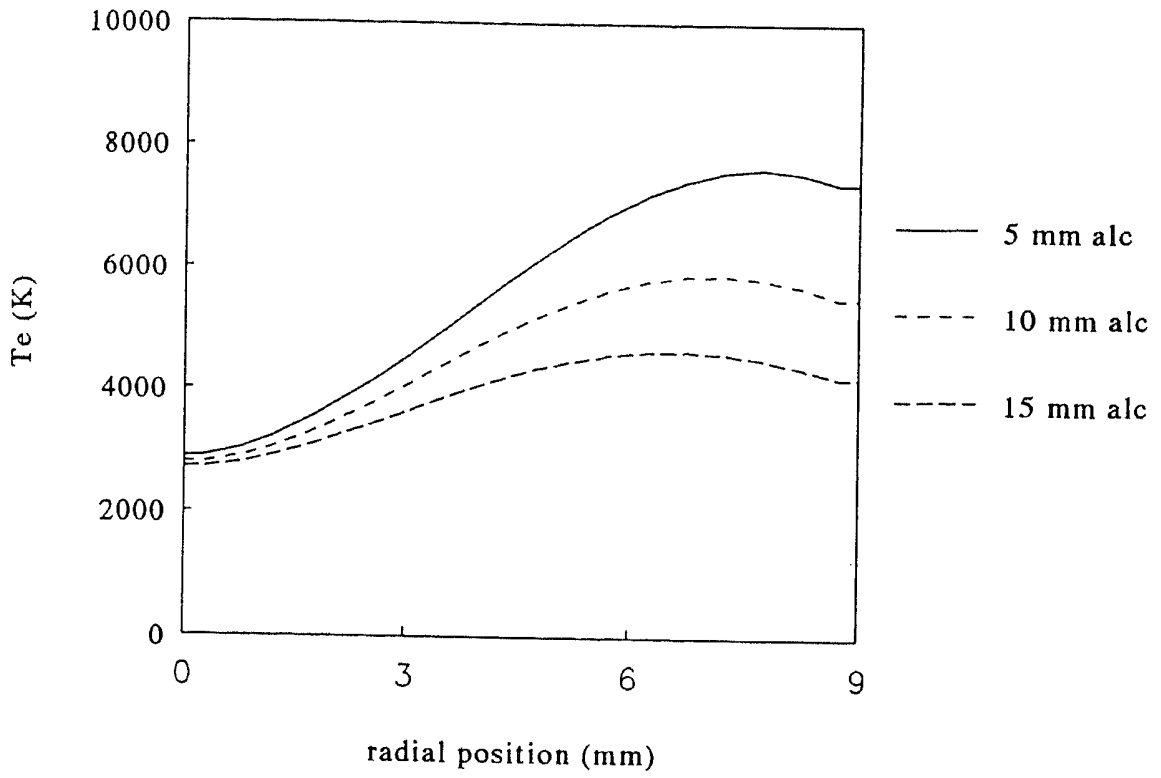
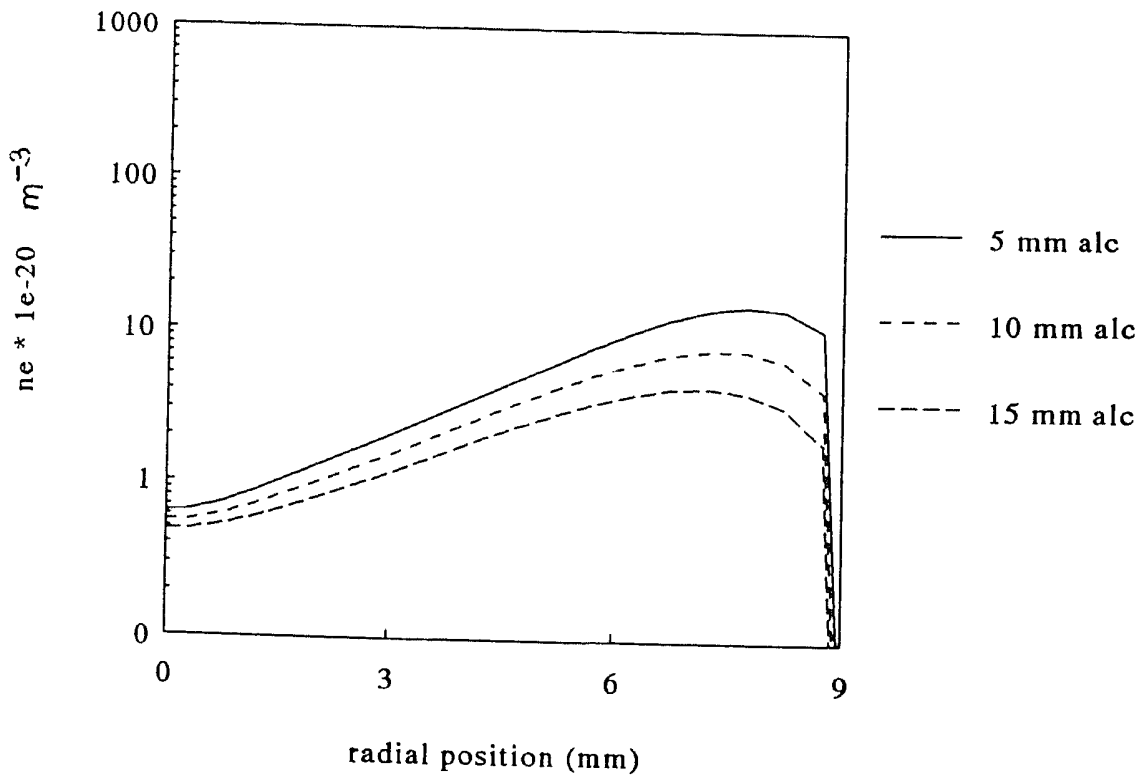
### 2.3. Solution Procedure

Equations (1)-(4) together with the Maxwell equations for the energy incoupling, are solved by the control volume method as described by Patankar /11/. The non-staggered grid approach of Rhie /12/ is incorporated in the SIMPLE algorithm and an ortho-curvilinear coordinate system is used. The flexibility of the model can be enlarged by gridgeneration so that an uniform grid can be used always to increase the accuracy.

## 3. RESULTS AND DISCUSSIONS

For the computational region an uniform grid of  $30 \times 20$  points is used as a first step, in axial and radial direction, respectively. For the calculations an IBM RISC 6000 system is used. To test our model a calculation is performed in which the ICP configuration of /13/ is implemented. The results were in excellent agreement.

An important difference with our ICP configuration is the operation frequency of the applied field which is 100 MHz whereas it is 3 MHz in /13/. As a result the skindepth in our ICP configuration is of the order of 1 mm while the plasma radius is 9 mm. The energy dissipation is then constricted to a rather small part of the plasma near the wall so that the influence of diffusive transport in that part is considerable and the computational grid might be too coarse. The calculated quantities of main interest from the experimental point of view, are the electron temperature and electron density as a function of the radius. In Fig.2 radial profiles of  $T_e$  are shown for 3 different axial positions calculated with the radiative loss according to Miller and Ayen /14/ while in Fig.3 radial  $n_e$  profiles are shown for the same axial positions. As can be seen from figures 2 and 3  $T_e$  and  $n_e$  have their maximum between 7 and 8 mm for the position 5 mm above load coil (alc). Experimental results show /15/ that  $T_e$  and  $n_e$  have their maximum for smaller radii, i.e. 6mm so that cooling near the wall or transport to the center is missing in the

Figure 2. Radial  $T_e$  profileFigure 3. Radial  $n_e$  profile

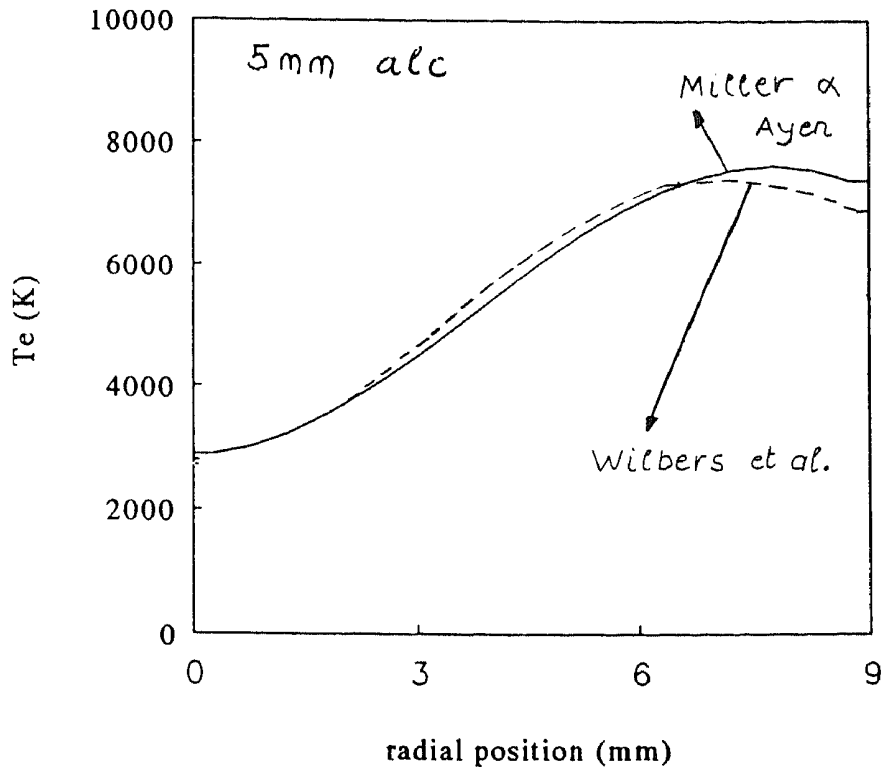


Figure 4. Radial  $T_e$  profile. A comparison between /9/ and /14/

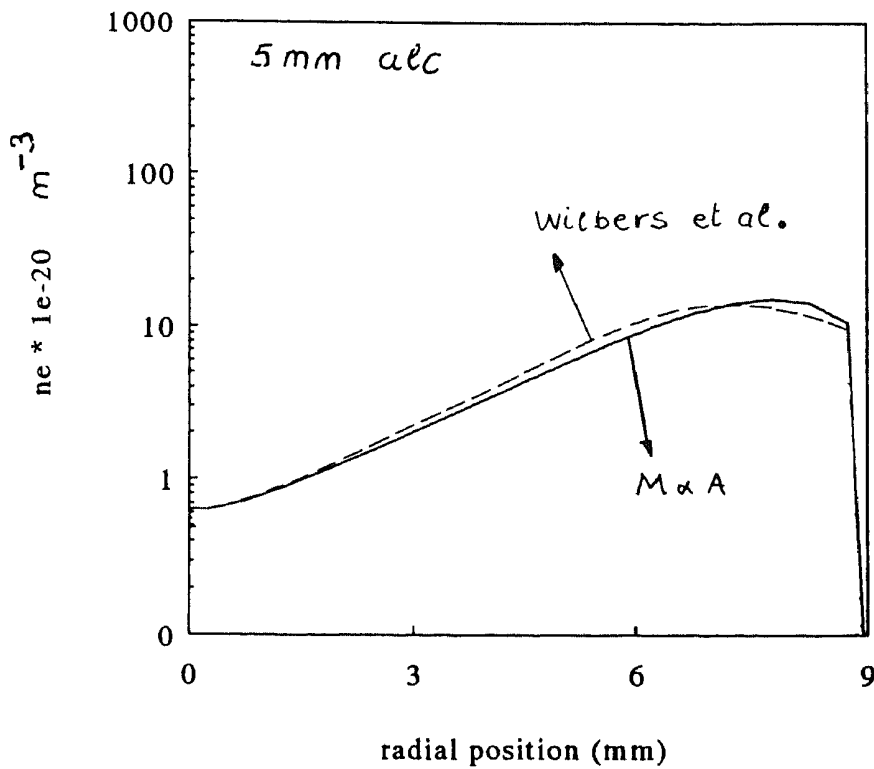


Figure 5. Radial  $n_e$  profile. A comparison between /9/ and /14/

model. We will focus on the effect of radiative losses on the cooling of the plasma. In the data of /9/ the radiative losses are extended to the lower temperatures (3000 K) while in /14/ the radiative loss has a cut-off at much higher temperatures so that more energy will be lost when data of /9/ are used. In figures 4 and 5 the radial profiles of  $T_e$  and  $n_e$  are shown, calculated with the radiative losses according to /9/ and /14/ at the axial position 5mm alc. As expected the overall temperature field is decreased and the profile maximum is moved towards a smaller radius. The same effect can be seen for the electron density profile.

#### 4. CONCLUSION

For a 100MHz driven ICP the typical maxima in the  $T_e$  and  $n_e$  profiles are too close to the plasma wall due to the small skindepth when radiative data of /14/ are used. When data of /9/ are used the maxima are located at smaller radii but still too large compared with experimental values of /15/.

#### REFERENCES

- [1] F.H.A.G. Fey, W.W. Stoffels, E. Stoffels, J.A.M. van der Mullen, B van der Sijde and D.C. Schram, 10th ISPC vol.1 (Bochum, Germany), (1991).
- [2] J.W. McKelliget and N. El-Kaddah, J. Appl. Phys. **64**(6), 2948, (1988).
- [3] J. Mostaghimi and M.I. Boulos, Plasma Chem. Plasma Proc. **9**(1), 25, (1989).
- [4] P. Proulx, J. Mostaghimi and M.I. Boulos, Int. J. Heat Mass Transfer, **34**(10), 2571, (1991).
- [5] S.I. Braginskii, Rev. Plasma Phys., **1**, 205, (1960).
- [6] J.A.M. van der Mullen, Phys. Rep. **191**, 109, (1990).
- [7] R.S. Devoto, Phys. Fluids **10**, 354, (1967).
- [8] G.M.W. Kroesen, D.C. Schram C.J. Timmermans and J.C.M. de Haas, IEEE Transaction Plasma Science **18**(6), 985, (1990).
- [9] A.T.M. Wilbers, J.J Beulens and D.C. Schram, J. Quant. Spectrosc. Radiat. Transfer, **46**(5), 385, (1991).
- [10] D.A. Benoy, J.A.M. van der Mullen, B. van der Sijde and D.C. Schram, J. Quant. Spectrosc. Radiat. Transfer **46**(3), 195, (1991).
- [11] S.V. Patankar, *Numerical Heat Transfer and Fluid Flow* (McGraw-Hill, New York, 1980)
- [12] C.M. Rhie and W.L. Chow, AIAA J. **27**, 1167, (1983).
- [13] J. Mostaghimim, P. Proulx and M.I. Boulos, J. Appl. Phys. **65**(5), 1753, (1987).
- [14] R.C. Miller and R.J. Ayen, J. Appl. Phys. **40**(13), 5260, (1969).
- [15] S. Nowak, J.A.M. van der Mullen, B. van der Sijde and D.C. Schram, J. Quant. Spectrosc. Radiat. Transfer **41**(3), 177, (1989).